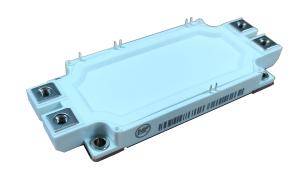


# MPFF450R12MBF

### 1200V 450A IGBT Module

#### **Electrical Features**

- Trench/Fieldstop IGBT
- $\blacksquare$  Low  $V_{CE}(sat)$
- $lacktriangleq V_{CE}(sat)$  with positive temperature coefficient
- 10 µ s short circuit capability
- Fast&soft reverse recovery anti-parallel FWD
- Low inductance case



## **Typical Applications**

- Motor Drives
- UPS System
- Servo Drives
- Wind Turbines

### IGBT, Inverter

Maximu	m Rated Values						
Symbol	Item	Conditions			Rating		Unit
IGBT							
V <sub>CES</sub>	Collector-emitter voltage	$T_{vj}$ =25°C			1200		V
$V_{GES}$	Gate-emitter voltage	-			±20		V
$I_{\rm C}$	Collector current,DC	$T_{\rm C}=100^{\circ}{\rm C}, T_{\rm vj}=175^{\circ}$	°C		450		A
$I_{CRM}$	Repetitive peak collector current	$t_p=1$ ms			900		A
$t_{SC}$	Short circuit withstand time	$V_{GE}$ =15V, $V_{CC}$ =600V, $T_{vj}$ ≤150°C			1	10	
P <sub>tot</sub>	Total power dissipation	T <sub>C</sub> =25°C,T <sub>vj</sub> =175°C			25	2586	
Characte	eristics Values						
Symbol	Item	Conditions			Values		Unit
IGBT		M		Min.	Тур.	Max.	
I <sub>CES</sub>	Collector-emitter cut-off current	V <sub>CE</sub> =1200V,V <sub>GE</sub> =0V,T <sub>vj</sub> =25°C		-	-	10	μΑ
$I_{GES}$	Gate leakage current	V <sub>CE</sub> =0V,V <sub>GE</sub> =20V,T <sub>vj</sub> =25°C		-	-	50	nA
$V_{GE(th)}$	Gate-emitter threshold voltage	I <sub>C</sub> =17.1mA,V <sub>CE</sub> =V <sub>GE</sub> ,T <sub>vj</sub> =25°C		5.0	5.7	7.0	
	Collector-emitter saturation voltage	I <sub>C</sub> =450A V <sub>GE</sub> =15V	$T_{vj}=25$ °C	-	2.18	ı	V
$V_{CEsat}$			T <sub>vj</sub> =125°C	-	2.61	ı	_ <b>v</b>
			T <sub>vj</sub> =150°C	-	2.68	-	
Cies	Input capacitance	V <sub>CE</sub> =25V,V <sub>GE</sub> =0V f=1MHz,T <sub>vj</sub> =25°C		-	31.8	-	
Coes	Output capacitance			-	2.1	ı	nF
Cres	Reverse transfer capacitance			-	1.08	-	
$Q_{G}$	Gate charge	$V_{GE}=\pm 15V$		-	2814	1	nC
$R_{\rm g}$	Internal gate resistance	$T_{vj}$ =25°C -		0.4	-	Ω	

			T <sub>vj</sub> =25°C	_	126	_	
$t_{d(on)}$	Turn-on delay time		$T_{vj}=125$ °C	_	148	_	1
\ <del>'</del>			$T_{vj}=150$ °C	-	152	-	=
		1	$T_{vj}=25$ °C	-	142	-	1
$t_r$	Rise time		$T_{vj}=125$ °C	-	168	-	-
			$T_{vj}=150$ °C	-	176	-	-
		$V_{\text{CC}}=600\text{V},$	$T_{vj}=25^{\circ}C$	-	715	-	ns
$t_{d(off)}$	Turn-off delay time	$I_{C}=450A$	T <sub>vj</sub> =125°C	-	783	-	=
		$V_{GE}=\pm 15V$ ,	T <sub>vj</sub> =150°C	-	840	-	
		$R_{G(on)}=5.1 \Omega$ ,	T <sub>vj</sub> =25°C	-	121	-	-
$t_{\mathrm{f}}$	Fall time	$R_{G(off)}=5.1 \Omega$ ,	T <sub>vj</sub> =125°C	-	128	-	
		L <sub>load</sub> =50uH	T <sub>vj</sub> =150°C	-	136	-	
			T <sub>vj</sub> =25°C	-	84.2	-	
$E_{\text{on}}$	Turn-on energy (per pulse)		T <sub>vj</sub> =125°C	-	108.8	-	
			T <sub>vj</sub> =150°C	-	116.8	-	] T
			T <sub>vj</sub> =25°C	-	47.7	-	mJ
$E_{\text{off}}$	Turn-off energy (per pulse)		T <sub>vj</sub> =125°C	-	49.2	-	
			T <sub>vj</sub> =150°C	-	52.5	-	
CC data	Chart singuit summer	V <sub>CC</sub> =600V,V <sub>GE</sub> ≤15V,T <sub>vj</sub> =25°C			2200		_
SC data	Short-circuit current	$V_{CES} \leq 1200 \text{ V}, t_P \leq 1$	-	2388	-	A	
$R_{thJC} \\$	Thermal resistance, junction to case	per IGBT	-	-	0.058	K/W	
$R_{\text{thCH}}$	Thermalresistance, case to heatsink	per IGBT/ λgreas	per IGBT/ λgrease=1W/(m·K)			-	K/W
$T_{vjop}$	Temperature under switching conditions					150	°C
Diode,	Inverter						
Maximu	m Rated Values						
Symbol	Item	C	Conditions		Rat	ting	Unit
$V_{\text{RRM}}$	Repetitive peak reverse voltage	$T_{vj}$ =25°C			12	1200	
$I_F$	Forward current,DC	T <sub>C</sub> =100°C,T <sub>vj</sub> =15	T <sub>C</sub> =100°C,T <sub>vj</sub> =150°C			50	A
I <sub>FRM</sub>	Repetitive peak forward current	t <sub>p</sub> =1ms			90	00	A
I <sup>2</sup> t	I <sup>2</sup> t-value	$V_R=0V,t_p=10ms,$	28500		$A^2s$		
Charact	eristic Values						
		I —450 A	T <sub>vj</sub> =25°C	-	2.19	_	
$V_{\text{F}}$	Continuous forward voltage	$I_F=450A$	T <sub>vj</sub> =125°C	-	2.08	-	V
	Continuous forward voltage	$V_{\alpha \nu} = 0$	$1_{\text{vj}}$ $-123$ C				
	Continuous forward voltage	V <sub>GE</sub> =0V	$T_{vj}$ =123 °C $T_{vj}$ =150°C	-	2.02	-	
	Continuous forward voltage	V <sub>GE</sub> =0V	-		2.02 183	-	
$I_{RM}$	Peak reverse recovery current	V <sub>GE</sub> =0V	T <sub>vj</sub> =150°C	-			A
$I_{RM}$		V <sub>GE</sub> =0V	T <sub>vj</sub> =150°C T <sub>vj</sub> =25°C	-	183	-	A
I <sub>RM</sub>		V <sub>GE</sub> =0V - V <sub>R</sub> =600V	$T_{vj}$ =150°C $T_{vj}$ =25°C $T_{vj}$ =125°C	-	183 259	-	A
$I_{RM}$ $t_{rr}$			$T_{vj}$ =150°C $T_{vj}$ =25°C $T_{vj}$ =125°C $T_{vj}$ =150°C	- - -	183 259 284	-	A
	Peak reverse recovery current		$T_{vj}$ =150°C $T_{vj}$ =25°C $T_{vj}$ =125°C $T_{vj}$ =150°C $T_{vj}$ =25°C	- - -	183 259 284 175		
	Peak reverse recovery current	V <sub>R</sub> =600V I <sub>F</sub> =450A	$T_{vj}$ =150°C $T_{vj}$ =25°C $T_{vj}$ =125°C $T_{vj}$ =150°C $T_{vj}$ =25°C $T_{vj}$ =125°C	- - - - -	183 259 284 175 421	- - -	
	Peak reverse recovery current	V <sub>R</sub> =600V I <sub>F</sub> =450A	$T_{vj}$ =150°C $T_{vj}$ =25°C $T_{vj}$ =125°C $T_{vj}$ =150°C $T_{vj}$ =150°C $T_{vj}$ =150°C $T_{vj}$ =150°C	- - - - -	183 259 284 175 421 590	- - - -	

E <sub>rec</sub>	Reverse recovery energy		T <sub>vj</sub> =25°C	-	8.36	-	
			T <sub>vj</sub> =125°C	-	20.2	-	mJ
			T <sub>vj</sub> =150°C	-	26.1	-	
R <sub>thJC</sub>	Thermal resistance, junction to case	per diode		-	-	0.1	K/W
R <sub>thCH</sub>	Thermalresistance,case to heatsink	per diode/ λgrease=1W/(m·K)		-	0.045	-	K/W
$T_{vjop}$	Temperature under switching conditions			-40		150	°C

# **NTC Thermistor Characteristics**

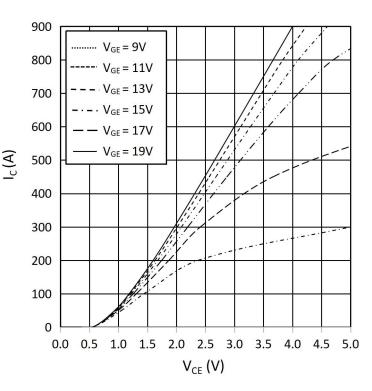
Symbol Iten	Itama	Conditions	Values			Unit
	nem	Conditions	Min.	Тур.	Max.	
R <sub>25</sub>	Rated resistance	T <sub>C</sub> =25°C	-	5	-	kΩ
$\Delta R/R$	Deviation of resistance	$T_{\rm C}$ =100°C, $R_{100}$ =493 $\Omega$	-5	1	5	%
P <sub>25</sub>	Power dissipation	T <sub>C</sub> =25°C	-	ı	20	mW
B <sub>25/50</sub>	B-constant	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15K))]$	-	3375	-	
B <sub>25/80</sub>	B-constant	$R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15K))]$	-	3411	-	K
B <sub>25/100</sub>	B-constant	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15K))]$	_	3433	-	

## Module

Symbol	Item	Conditions	Rating		Unit		
V <sub>ISOL</sub>	Isolation voltage	Terminals to baseplate, RMS,f=50Hz,t=1min	2500		V		
-	Material of module baseplate	-	Cu			-	
-	Internal isolation	Basic insulation(class 1, IEC 61140)	Al <sub>2</sub> O <sub>3</sub>		-		
T <sub>stg</sub>	Storage temperature	-	-40~125		5	°C	
Carralla a 1	Item	Canditions	Values			Unit	
Symbol		Conditions	Min.	Тур.	Max.		
M	Mounting torque for module mounting	Screw M6		-	5.0	Nm	
	Terminal connection torque	Screw M6	2.5	-	5.0	Nm	
ds	Creepage distance	Terminal to terminal	-	13	-	mm	
		Terminal to base plate	-	14.5	-		
da	Clearance	Terminal to terminal	-	10	-	400.400	
		Terminal to base plate	-	12.5	-	mm	
m	Weight	- 340 -		-	g		

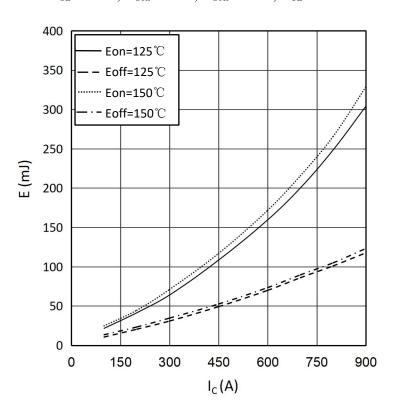
#### output characteristic IGBT, Inverter (typical)

$$I_C = f(V_{CE})$$
  
 $T_{vj} = 150$ °C



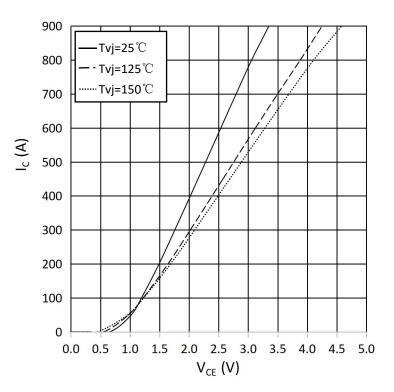
## switching losses IGBT,Inverter(typical)

$$\begin{split} E_{on} &= f\left(I_{C}\right), \, E_{off} = f\left(I_{C}\right) \\ V_{GE} &= \pm 15 V, \, R_{Gon} = 5.1 \Omega, \, R_{Goff} = 5.1 \Omega, \, V_{CE} = 600 V \end{split}$$



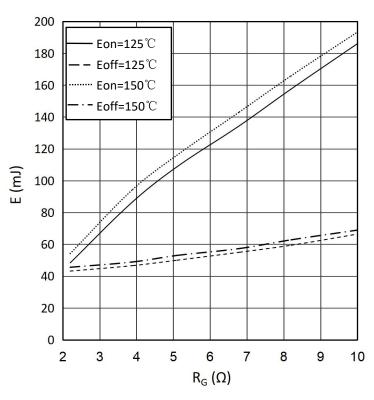
#### output characteristic IGBT, Inverter (typical)

$$I_{C} = f(V_{CE})$$
$$V_{GE} = 15 \text{ V}$$



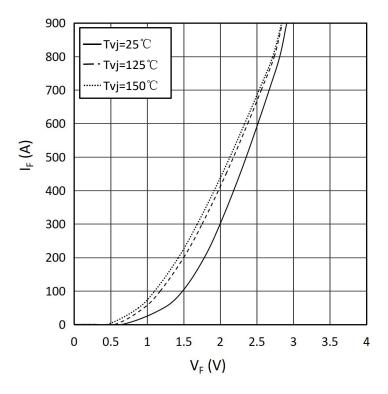
#### switching losses IGBT, Inverter(typical)

$$E_{on} = f(R_G), E_{off} = f(R_G)$$
  
 $V_{GE} = \pm 15V, I_C = 450A, V_{CE} = 600V$ 



### forward characteristic of Diode, Inverter (typical)

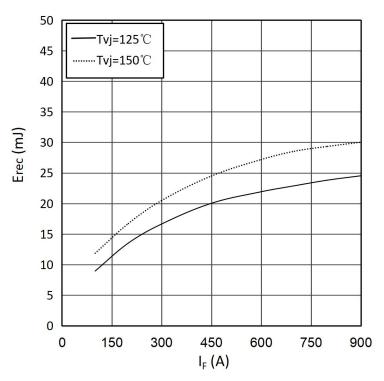
$$I_F = f(V_F)$$



#### switching losses Diode, Inverter (typical)

$$E_{rec} = f(I_F)$$

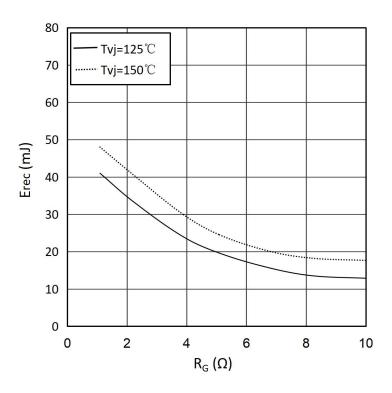
$$R_{Gon} = 5.1\Omega, V_{CE} = 600V$$



### switching losses Diode, Inverter (typical)

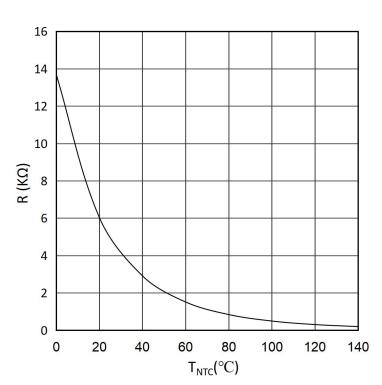
$$E_{rec} = f(R_G)$$

$$I_F=450A, V_{CE}=600V$$

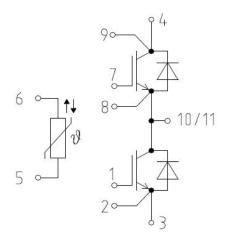


# NTC-Thermistor-temperature characteristic(typical)

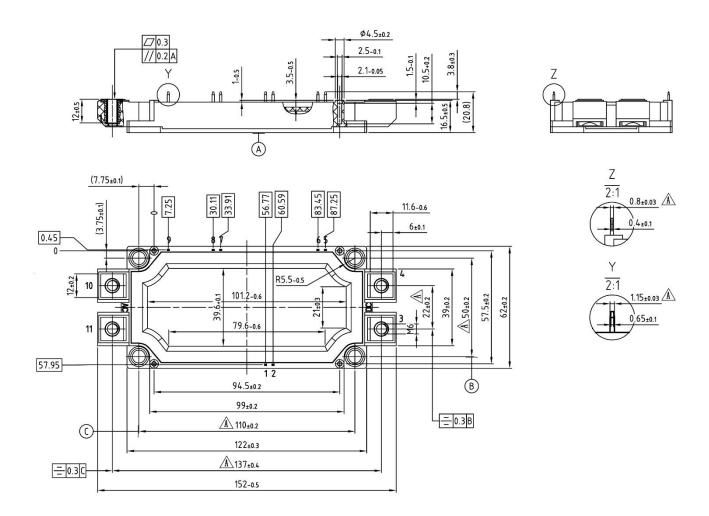
$$R=f(T)$$



# Circuit diagram headline



## Package outlines (Unit: mm)



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